

Order	Job/Part	Qty	Remarks
13	Cylinder head	1	Refer to "REMOVING THE CYLINDER HEAD" and "INSTALLING THE CYLINDER HEAD"
14	Cylinder head gasket	1	
15	Cover pin	2	For installation, reverse the removal procedure.

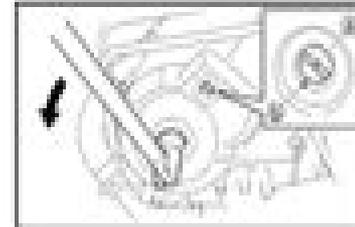


Remove

REMOVING THE CYLINDER HEAD

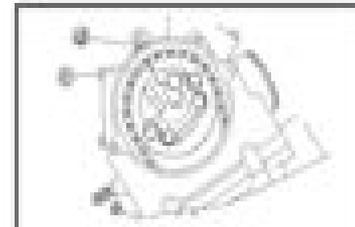
1. Align

- Y mark on the AC magneto rotor (with the stationary pointer on the AC magneto rotor cover)



2. Turn the crankshaft counterclockwise

- When the piston is at the top dead center (TDC) on the compression stroke, align the Y mark (Y) on the AC magneto rotor with the stationary pointer (P) on the AC magneto cover.



TIP:

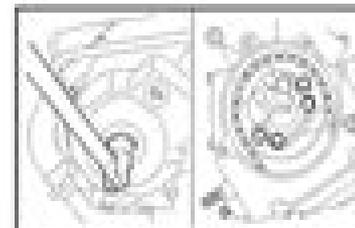
To position the piston at top dead center (TDC) on the compression stroke, align the T mark (T) on the crankshaft sprocket with the stationary pointer (P) on the cylinder head, as shown in the illustration.

2. Loosen

- crankshaft sprocket bolts (A)
- decompressor assembly bolts (B)

TIP:

While holding the AC magneto rotor out with a wrench, loosen the crankshaft sprocket bolts and decompressor assembly bolts.



3. Loosen

- timing chain tensioner cap bolt

4. Remove

- timing chain tensioner (along with the gasket)
- crankshaft sprocket
- timing chain

TIP:

To prevent the timing chain from falling into the crankcase, fasten it with a wire.

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G Psacharopoulos



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Compute ,1985-07 *Modern Railroads* ,1984 Moody's Industrial Manual ,1997 Covering New York American regional stock exchanges international companies Railway Signaling and Communications ,1965 **Official Reference Book and Buyers' Guide** ,1984 Handbook of Research on Disruptive Innovation and Digital Transformation in Asia Ordóñez de Pablos, Patricia,Zhang, Xi,Almunawar, Mohammad Nabil,2021-05-28 With new technologies constantly being created implemented and sold it is a robust opportunity for companies to hop on board with the latest digital trends With the business world undergoing rapid changes and advancements in current times the transformation process has been rapid and the disruptions significant This has created a culture of innovation and a plethora of available business opportunities especially when focused on Central Asia Southeast Asia and East Asia Along with these innovative technologies and new opportunities in the business world comes challenges and trends within the Asian region that require more attention and advanced research to fully understand this digital transformation era and the resulting impacts challenges and solutions The Handbook of Research on Disruptive Innovation and Digital Transformation in Asia addresses key topics for understanding business opportunities in Asia covering a variety of challenges and nations in the Asian region from technological disruption and innovation to connectivity and economic corridors in Asia Islamic finance and tourism and more Due to its innovative topics and approaches geographical focus and methodologies the chapters provide readers with a unique value in bringing new perspectives to understanding emerging businesses and challenges in Asia This book is ideal for professors in academia deans students politicians policymakers corporate heads of firms senior general managers managing directors information technology directors and managers and researchers Railway Signaling and Communications ,1966

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